

# CERTIFICATE

**TÜV NORD Systems GmbH & Co. KG**

certifies that the company

**GESTRA AG**

**Armaturen- u. elektromechanische Fertigung  
Münchener Str. 77  
28215 Bremen / Germany**

has been verified and recognized  
as welding workshop based on the requirements of the standard

**DIN EN ISO 3834-2**

Comprehensive quality requirements

**Certificate-No.: 07/204/1280/HS/0628/23**

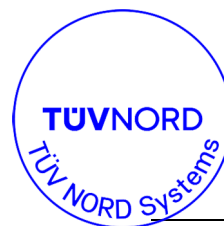
The range of validity and details of the inspection can be seen  
on the back page and in our report

No.: 8121546576

The company is using a quality assurance system,  
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

**July 2026**



Hamburg, 2023-06-15

Dipl.-Ing. M. Kaschner

To verify the validity of the digital signature of the TÜV NORD Systems  
employee, the installation of the TÜV NORD GROUP root certificate is  
required: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

Certification body  
of TÜV NORD Systems GmbH & Co. KG  
Accredited Body

TÜV NORD Systems GmbH & Co. KG • Technikzentrum • Certification Body  
Große Bahnstraße 31 • 22525 Hamburg  
Telefon (040) 8557-0 • Fax (040) 8557-2710 • E-mail: [technikzentrum@tuev-nord.de](mailto:technikzentrum@tuev-nord.de)

## Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 3

Manufacturer: GESTRA AG, Armaturen- u. elektromechanische Fertigung  
28215 Bremen / Germany  
Cert.-no.: 07/204/1280/HS/0628/23  
Date of issue: 2023-06-15

### 1 Product(s) of the manufacturer

In the following depending on possibly further required certifications:  
Valves and accessories

### 2 Product standards and other standards (see DIN EN ISO 3834-5)

DIN EN 16668, AD 2000-Merkblatt HP0  
DIN EN ISO 9606-1, DIN EN ISO 14732  
DIN EN ISO 5817  
DIN EN ISO 15614-1 level 2

### 3 Material groups (acc. to CEN ISO/TR 15608)

1, 2, 3.1  $R_{eH} \leq 460$  MPa, 5.1, 5.2, 6.3, 6.4, 8.1

### 4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
141 TIG Tungsten inert gas welding, manual	1, 2, 3.1 $R_{eH} \leq 460$ MPa, 5.1, 5.2, 6.3, 6.4, 8.1
141 TIG Tungsten inert gas welding, fully mechanized	1.1, 1.2 $R_{eH} \leq 355$ MPa, 5.1, 6.4, 8.1
111 E Manual metal arc welding	1, 2, 3.1 $R_{eH} \leq 460$ MPa, 5.1, 5.2, 6.3, 6.4, 8.1
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### 5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
Wittrock, Jörg	IWS	Responsible welding coordinator B
Pochron, Miroslaw	IWS	Deputy welding coordinator B
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\* The level of knowledge complies with ISO 14731 B, S or C