

CERTIFICATE

TÜV NORD Systems GmbH & Co. KG

certifies that the company

**GESTRA AG
Behälterbau
Münchener Str. 77
28215 Bremen / Germany**

has been verified and recognized
as welding workshop based on the requirements of the standard

DIN EN ISO 3834-2

Comprehensive quality requirements

Certificate-No.: 07/204/1280/HS/4554/21

The range of validity and details of the inspection can be seen
on the back page and in our report

No.: 8119578848

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

September 2024



Hamburg, 2021-12-01

Dipl.-Ing. M. Kaschner

To verify the validity of the digital signature of the TÜV NORD Systems
employee, the installation of the TÜV NORD GROUP root certificate is
required: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

Certification body
of TÜV NORD Systems GmbH & Co. KG
Accredited Body

Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: GESTRA AG, Behälterbau, 28215 Bremen / Germany
Cert.-no.: 07/204/1280/HS/4554/21
Date of issue: 2021-12-01

1 Product(s) of the manufacturer

In the following depending on possibly further required certifications:

Pressure vessels and systems

2 Product standards and other standards (see DIN EN ISO 3834-5)

AD2000-Regelwerk
DIN EN ISO 9606-1
DIN EN ISO 5817
DIN EN ISO 15614-1

3 Material groups (acc. to CEN ISO/TR 15608)

1.1, 1.2 $R_{eH} \leq 280$ MPa, 8.1 linked to special conditions (exception)

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
111 E Manual metall-arc welding	1.1 $R_{eH} \leq 265$ MPa
141 TIG Tungsten inert gas welding, manual	1.1, 1.2 $R_{eH} \leq 280$ MPa, 8.1
135 MAG Metal active gas welding, partly-mechanized	1.1, 1.2 $R_{eH} \leq 280$ MPa, 8.1
136 MAG Metal active gas welding with flux cored electrode, partly-mechanized	1.1 $R_{eH} \leq 265$ MPa, 8.1
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5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
Leonhard, Jörg	IWE	Responsible welding coordinator C
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* The level of knowledge complies with ISO 14731 B, S or C